

# Rotating cleaning nozzle XactClean HP2

## Series 5S6/5S7



### Features:

- Flat fan nozzle with high impact
- Uniform cleaning
- High efficiency due to controlled rotation
- Suitable for use with steam

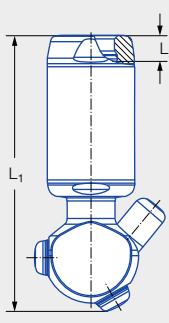


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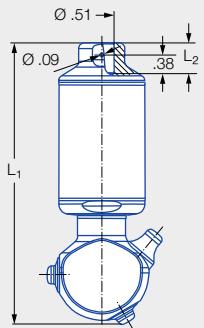


**ATEX version  
available on request**

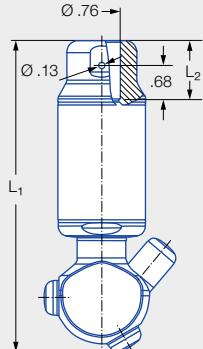
Series 5S6/5S7



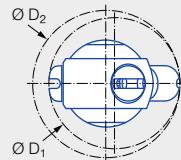
Female thread



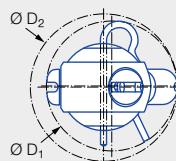
Dimensions of  
1/2" slip-on connection  
according to  
ASME-BPE (OD tube)



Dimensions of  
3/4" slip-on connection  
according to  
ASME-BPE (OD tube)



Insertion diameter  $D_1$   
and interference circle diameter  $D_2$  of  
the threaded connection



Insertion diameter  $D_1$   
and interference circle diameter  $D_2$   
of the slip-on connection

	Max. tank diameter [ft]	0	5	10	20	25	30
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### Technical data:

Maximum operating temperature 302 °F

Maximum ambient temperature 302 °F

Installation Operation in every installation position

Bearing Double ball bearing

Material Stainless steel 1.4404 (316L), PEEK, EPDM

Weight 1.43lbs - 1.98lbs

Surface quality Outside Ra ≤ 0.8 µm

Surface quality Inside Ra ≤ 1.6 µm

Steam suitability Suitable

Insertion diameter 3.19–5.51 in

Recommended filter Line strainer with a mesh size of 0.3 mm/50 mesh

Recommended operating pressure 45 psi

Adapter 3/8 BSPP, 1/2 BSPP, 3/4 BSPP and 1 BSPP are compatible with HygienicFit

Rotation monitoring Sensor-compatible, information: see pages 96–97

Maintainable





Connection		Dimensions [in]			
		L <sub>1</sub>	L <sub>2</sub>	Insertion diameter D <sub>1</sub>	Interference circle diameter D <sub>2</sub>
BF	3/8 NPT	5.55	0.35	1.97-2.60	1.97-2.64
BH	1/2 NPT	5.63	0.51	1.97-2.91	1.97-2.99
BL	3/4 NPT	5.63	0.52	1.97-3.11	1.97-3.19
BN	1 NPT	5.51	0.65	2.01-3.11	2.09-3.15
TF05	1/2" slip-on connection	5.91	0.63	2.05-2.60	1.97-2.64
TF07	3/4" slip-on connection	6.30	1.18	2.60-3.11	1.97-3.19

Spray angle	Order number						Narrowest cross-section Ø [in]	V water [gal/min]								Max. tank diameter [ft]		
	Type	Connection						20	30	40	45	p [psi] (p <sub>max</sub> = 217.5 psi)						
		3/8" Female NPT	1/2" Female NPT	3/4" Female NPT	1" Female NPT	1/2" slip-on	3/4" slip-on					Liters per min.	60	80	100	200		
180°	5S6.963.1Y	BF	BH			TF05		0.07	5.55	6.80	7.85	8.33	31	9.61	11.10	12.41	17.55	11
	5S7.043.1Y		BH				TF07	0.08	8.95	10.97	12.66	13.43	50	15.11	17.91	20.02	28.32	13
	5S7.113.1Y		BH	BL			TF07	0.08	13.07	16.01	18.49	19.61	73	22.64	26.15	29.23	41.34	19
	5S7.183.1Y			BL			TF07	0.08	19.52	23.91	27.61	29.28	109	33.81	39.04	43.65	61.73	23
	5S7.223.1Y			BL			TF07	0.08	24.36	29.83	34.44	36.54	136	42.19	48.71	54.46	77.02	24
	5S7.253.1Y			BL	BN		TF07	0.08	29.55	36.19	41.79	44.33	165	51.18	59.10	66.08	93.45	26
180°	5S6.964.1Y	BF	BH			TF05		0.07	5.55	6.80	7.85	8.33	31	9.61	11.10	12.41	17.55	11
	5S7.044.1Y		BH				TF07	0.08	8.95	10.97	12.66	13.43	50	15.11	17.91	20.02	28.32	13
	5S7.114.1Y		BH	BL			TF07	0.08	13.07	16.01	18.49	19.61	73	22.64	26.15	29.23	41.34	19
	5S7.184.1Y			BL			TF07	0.08	19.52	23.91	27.61	29.28	109	33.81	39.04	43.65	61.73	23
	5S7.224.1Y			BL			TF07	0.08	24.36	29.83	34.44	36.54	136	42.19	48.71	54.46	77.02	24
	5S7.254.1Y			BL	BN		TF07	0.08	29.55	36.19	41.79	44.33	165	51.18	59.10	66.08	93.45	26
270°	5S6.965.1Y	BF	BH			TF05		0.07	5.55	6.80	7.85	8.33	31	9.61	11.10	12.41	17.55	11
	5S7.045.1Y		BH				TF07	0.08	8.95	10.97	12.66	13.43	50	15.11	17.91	20.02	28.32	13
	5S7.115.1Y		BH	BL			TF07	0.08	13.07	16.01	18.49	19.61	73	22.64	26.15	29.23	41.34	19
	5S7.185.1Y			BL			TF07	0.08	19.52	23.91	27.61	29.28	109	33.81	39.04	43.65	61.73	23
	5S7.225.1Y			BL			TF07	0.08	24.36	29.83	34.44	36.54	136	42.19	48.71	54.46	77.02	24
	5S7.255.1Y			BL	BN		TF07	0.08	29.55	36.19	41.79	44.33	165	51.18	59.10	66.08	93.45	26
270°	5S6.966.1Y	BF	BH			TF05		0.07	5.55	6.80	7.85	8.33	31	9.61	11.10	12.41	17.55	11
	5S7.046.1Y		BH				TF07	0.08	8.95	10.97	12.66	13.43	50	15.11	17.91	20.02	28.32	13
	5S7.116.1Y		BH	BL			TF07	0.08	13.07	16.01	18.49	19.61	73	22.64	26.15	29.23	41.34	19
	5S7.186.1Y			BL			TF07	0.08	19.52	23.91	27.61	29.28	109	33.81	39.04	43.65	61.73	23
	5S7.226.1Y			BL			TF07	0.08	24.36	29.83	34.44	36.54	136	42.19	48.71	54.46	77.02	24
	5S7.256.1Y			BL	BN		TF07	0.08	29.55	36.19	41.79	44.33	165	51.18	59.10	66.08	93.45	26
360°	5S6.969.1Y	BF	BH			TF05		0.06	5.55	6.80	7.85	8.33	31	9.61	11.10	12.41	17.55	11
	5S7.049.1Y		BH				TF07	0.08	8.95	10.97	12.66	13.43	50	15.11	17.91	20.02	28.32	13
	5S7.119.1Y		BH	BL			TF07	0.08	13.07	16.01	18.49	19.61	73	22.64	26.15	29.23	41.34	19
	5S7.189.1Y			BL			TF07	0.08	19.52	23.91	27.61	29.28	109	33.81	39.04	43.65	61.73	23
	5S7.229.1Y			BL			TF07	0.08	24.36	29.83	34.44	36.54	136	42.19	48.71	54.46	77.02	24
	5S7.259.1Y			BL	BN		TF07	0.08	29.55	36.19	41.79	44.33	165	51.18	59.10	66.08	93.45	26

BSPP thread available on request.

The maximum tank diameter applies to the recommended operating pressure and is meant as a recommendation only.

The cleaning result is also affected by the type of soiling.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

#### Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.013.1Y.06.45).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.